30.0EK+15R 131/1T799F

Serial # 2979

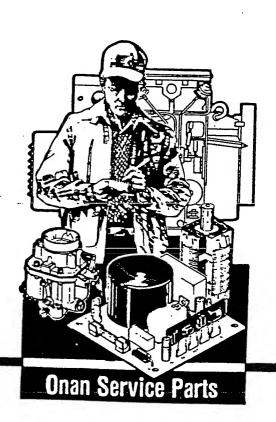
Engine model # CSPF manabacturer Ford Motor

Generator Model 2001-0326

Onon

Parts Manual

DB Series
DC Series
DM Series
620 - 900 kW
GEN SETS



903-0207 8-88 Printed in U.S.A.

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Introduction

This Parts Manual applies to the Standard Gen Sets Listed below. The illustrations are arranged in groups of related items, and each part or assembly is identified by a Reference Number. All parts illustrated are typical, and unless otherwise mentioned in the description column the parts are interchangeable between models.

These typical illustrations are subject to change and reflect only the latest replacement parts arrangement. The Right and Left sides of the Set are determined by FACING the FRONT (Engine end) of the Set.

Set Data Table

MODEL IDENTIFICATION	RATING	RPM RATING	BATTERY VOLTAGE
620.0D_JA - */ # @	620,000 WATTS	1500 RPM	24 VDC
750.0D_JA - */ # @	750,000 WATTS	1800 RPM	24 VDC
800.0D_JB - */ # @	800,000 WATTS	1800 RPM	24 VDC
800.0D_KA - */ # @	800,000 WATTS	1500 RPM	24 VDC
900.0D_KA - */ # @	900,000 WATTS	1800 RPM	24 VDC

Electrical Data Table

*VOLTAGE CODE	VOLTS	HERTZ	WIRE	PHASE	NOTES
Н	347/600	6:0	4	3	
К	120/208 127/220 139/240 240/416 254/440 277/480	60 60 60 60 60	12 12 12 12 12 12	3 3 3 3 3 3 3	+
Y	110/190 115/200 120/208 127/220 220/380 230/400 240/416 254/440	50 50 50 50 50 50 50	12 12 12 12 12 12 12 12	3 3 3 3 3 3 3 3 3 3	+

^{+ -} The Stators are Reconnectible.

Engine Replacement Parts

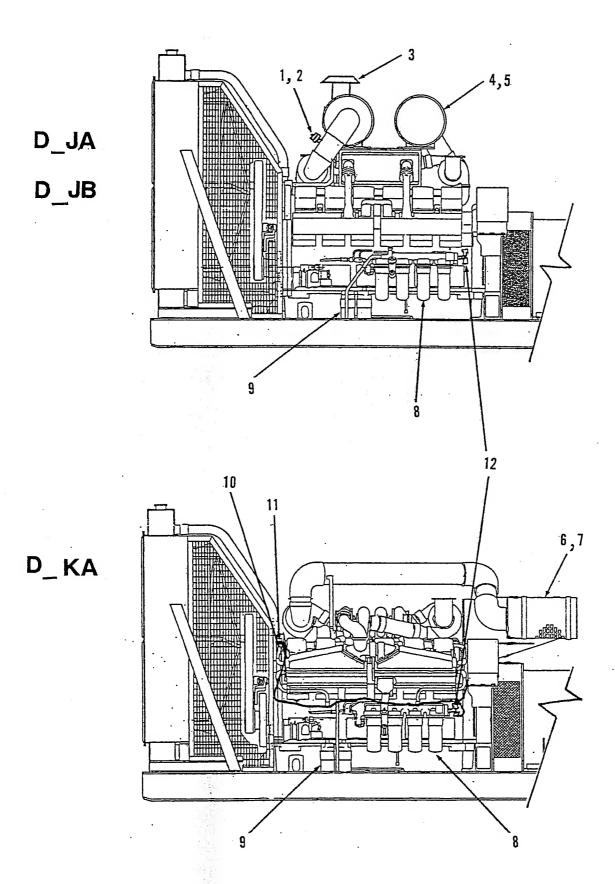
The External Engine Components added or modified during the Generator Set Assembly have been identified in this Parts Manual. For Internal Engine Parts and External Engine Assessories not covered herein; refer to the applicable Cummins Engine Parts Catalog.

^{* -} Voltage Codes follow Model Letter designations. # - Specification Number: Number 1 is Standard, all others indicate variations. @ - Specification Letter: Letter advances (A to B, B to C, etc) with major manufacturing changes.

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Light, Indicator 55,65 Meter, Frequency 57,67 Meter, Tach 55,65 Meter, Time - Running 57,67 Bracket, End - Generator 39 Cable, Battery 7 Cap, Radiator 7 Radiator 7 Rotor, Exciter 39 Rotor, Permanent Magnet 42 Control, Engine 55,65 Control, Generator 57,67 Sender, Pressure - Oil 7
Sender, Temperature - Low Engine 5
Sender, Temperature - Water 5,7
Sensor, Overspeed 40
Stator, Exciter 37
Switch, Overspeed 41
Switch, Pressure - Low Oil 7
Switch, Push - Reset/Panel 55 65 Control, Generator Set 53,63 Cooling System 7 Disk, Drive - Generator 39 Gauge, Pressure - Oil 55,65 Gauge, Temperature - Oil 55,65 Gauge, Temperature - Water 55,65 Switch, Push - Reset/Panel 55,65 Switch, Push - Run/Stop/Remote 55,65 Switch, Rotary - Generator Control 57,67 Generator 33,35 Harness, Wiring - Control (AC) 57,67 Harness, Wiring - Control (DC) 55,65 Harness, Wiring - Control To Engine 55,63 Switch, Temperature - Hi Water 7 Switch, Temperature - Pre Water Harness, Wiring - Control to Generator 63 Transformer, Current 53,63 Transformer, Potential 59 Harness, Wiring - Control to Governor 65 Harness, Wiring - Control to Governor 65
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Harness, Wiring - Fuse Block to Jack 67
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Housing, Control 53 Voltmeter 55,57,65,67 Wattmeter 61

19633



External Engine Components Right Side

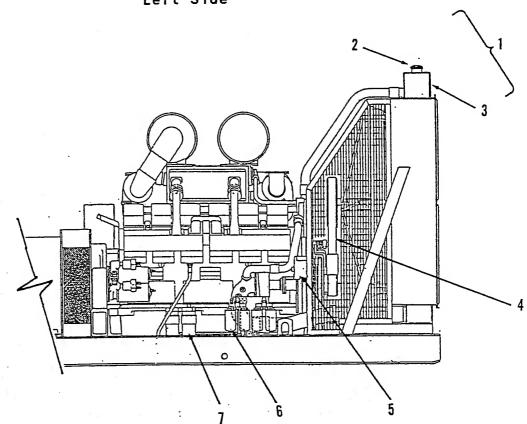
REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	140-2226	2	Indicator, Air Restriction	8 9	149-2232	3 2	Filter, Oil [LF670] Filter, Fuel [FF202]
2	140-1260	2	(Includes Fitting) Fitting, Male - Hex	10		_	Switches & Bushings
3	140-2343	4	Cap, Air Cleaner For 6" Tube Inlet		309-0437	2	Switch, Thermostatic - Shutdown (S2)
	140-2364	2	For 8" Tube Inlet		505-0117	2	Bushing, Reducer - Flush
4	140-2352	2	For 10" Tube Inlet Air Cleaner(Includes Element)		309-0269	1	(1/2NPT x 3/8NPT) Switch. Temperature - Low
			D_JA, D_JB			_	Engine Temperature (S4)
	140-2264 140-2363	2 2 2	Indoor Outdoor (8" Inlet Tube)		309-0436	2	Switch, Therostatic - PreAlarm (S6)
	140-2344	2	Heavy Duty (Dual 6" Inlet Tubes)		505-0131	2	Bushing, Reducer - Flush (3/4NPT x 3/8NPT)
5			Element - Air Cleaner	11			Sender & Bushing
·			D JA, D JB		193-0375	1	Sender, Temperature (E2)
		2 2	Indoor & Outdoor [AF928M]		505-0021	1	Bushing, Reducer (3/4NPT x 1/2NPT)
		2	Heavy Duty Primary [AF1605M]	12			Switches, Sender & Nipple
		2	Heavy Duty Safety [AF1604]		193-0244	1	Sender, Pressure - Oil (E1)
6			Air Cleaner (Include Element) D KA		309-0169	1	Switch, Pressure - Oil (Shutdown) (S1)
		2	Indoor (Disposable) [AH1106]		309-0272	1	Switch, Pressure - Oil (PreAlarm) (SS)
_	140-2349	2	Heavy Duty (10" Inlet Tube)		505-0104	1	Nipple, Pipe (1/8NPT x 1-1/2"LG)
7			Element - Air Cleaner D KA		505-0763	1	Cross, Pipe (1/8NPT)
		2	Heavy Duty Primary [AM# CD1830610826]		505-0028	ī	Plug, Pipe - Square Head (1/8NPT)
		2	Heavy Duty Safety [AM# CD1830610827]				3

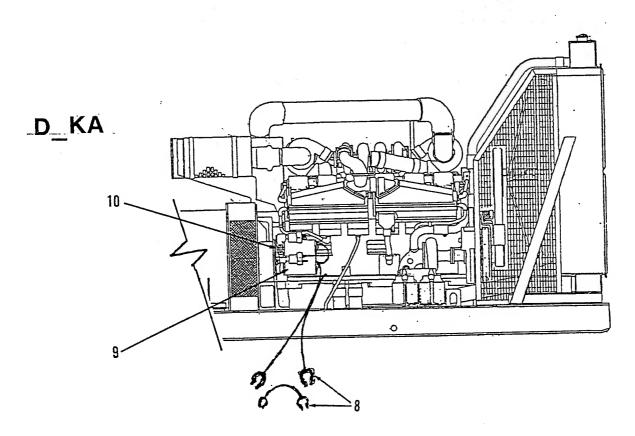
NOTE: [] Numbers in Brackets are Fleetwood Inc. Identification, except for the numbers prefixed with "AM#" which are Air Maze Corporation Identifiers.

External Engine Components Left Side

D JA

D_JB





External Engine Components Left Side

REF		QTY	PART DESCRIPTION	REF NO.		QTY USED	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	Note 1	REF	Cooling System - Radiator	4			Belt, Drive - Fan
			Spec A			1	D JA.D JB (CEC#3003343)
	179-1257	1	D JA (BEARWARD # 53906-4PA)			1	D KA (CEC#3003341)
	179-1256	1	D JB (BEARWARD # 53906-4P)	5			Alternator Charging System
	179-1259	1	D ⁻ KA (BEARWARD # 53071-4P)		191-1846-01	1	Alternator (35 Amp, 24 VDC)
			SPEC B		130-3317-01	1	Pulley, Drive
	179-1306	1	D-JA (BEARWARD # 53906-3PA)		511-0163	2	Belt, Drive - Alternator
	179-1307	1	D-JB (BEARWARD # 54906-3P)	6	Note 2		Filter, Water - W/Corosion
	179-1308	1	D KA (BEARWARD # 54906-5PA)				Inhibiting Chemical DCA4
2			Cap, Radiator			4	Service for 90 & up Gal
	130-0523	1	7 PSI (For 2" Fill Tube)				Cooling System [WF2072]
	130-2981	1	7 PSI (For 3" Fill Tube)			4	Pre-Charging for 90 & up Gal
	130- 3 395	1	10 PSI (For 2" Fill Tube)				Cooling System [WF2075]
3			Radiator (Excludes Cap)	7	122-0526	2	Filter, Oil - Bypass
			SPEC A	8			Cables & Leads
	130-3287	1	D-JA		416-0473	2	Cable, Battery - Jumper
	130-3286	1	D JB		416-0444	4	Cable, Battery (44" Lg)
	130-3288	1	DTKA		416-0680	3	Lead, Electrical
			SPEC B	9	191-1588	2	Starter, 24 VDC
	130-3402	1	D JA	10	307-2621-02	2	Switch, Magnetic
	130-3403		D_JB				-
	130-3404	1	D KA				

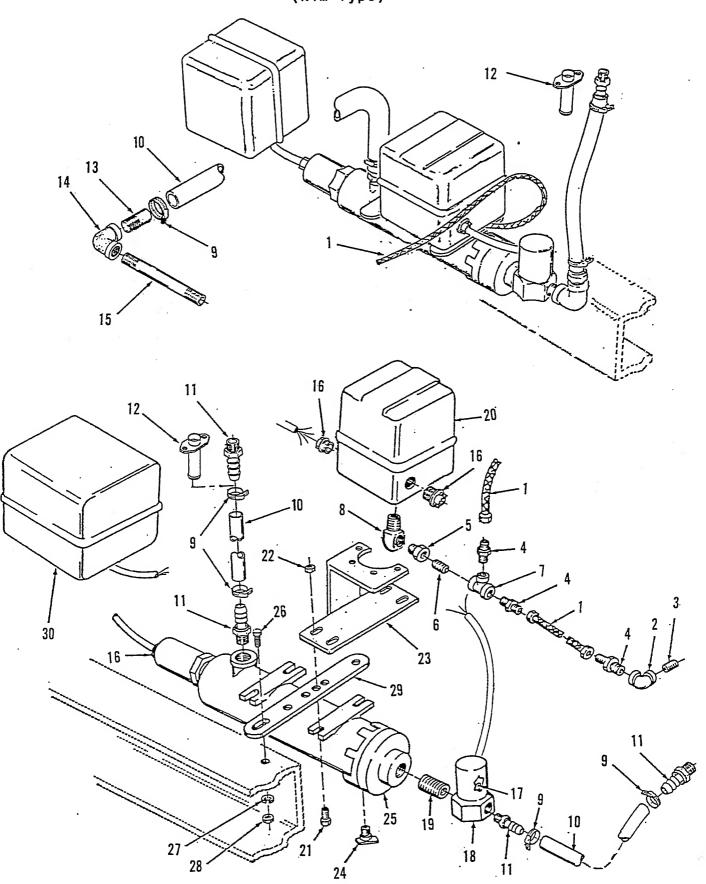
NOTES:

1. Cooling Systems Supplied by Bearward. BEARWARD ENGINEERING LTD Main Road, Far Cotton Northampton, England NN4 9HU

USA Office: BEARWARD RADIATOR Route 22 Box 187 Fleetwood, PA 19522 215-944-6017

- Replacement cartridges recommend and should be used in lieu of the Original Engine Factory Installed Item which contains a Pre-Charge amount of DCA or DCA4 Chemical. Replacement with Pre-charge Cartridge may overload the Cooling System and cause problems or failure of the Set.
- (CEC#) Numbers in Parens are Cummins Engine Company Identification.
 [] Numbers in Brackets are Fleetwood Inc. Identification.

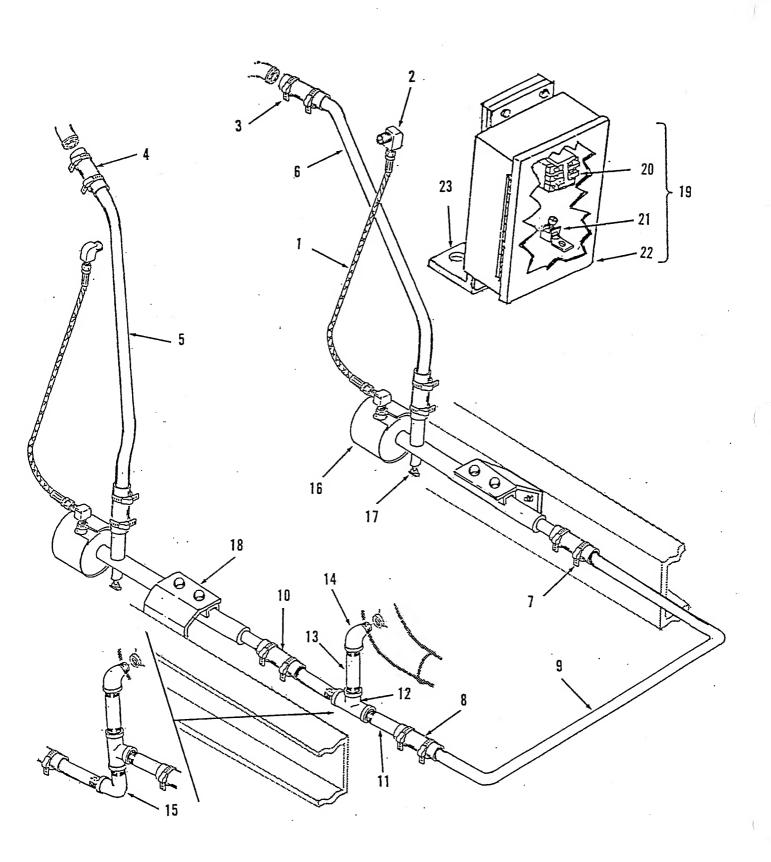
Dual Engine Coolant Heaters (Kim Type)



Dual Engine Coolant Heaters (Kim Type)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	501-0199	2	Line, Fuel - Flexible	19	505-0004	2	Nipple, Pipe - Close
2	505-0037	1	Elbow - 90 Degree (1/8 NPT)			_	$(3/4 \text{ NPT} \times 1-1/2")$
3	505-0104	1	Nipple, Pipe - Close (1/8 NPT x 1-1/2")	20	309-0271	2	Switch, Pressure - Oil Attaching Parts for Switch
4	502-0193	4	Adapter, Hex - Pipe to Line		812-0079	8	Screw, Machine - Round Head
5	505-0007	2	Bushing, Reducer - Hex				(#8-32 × 1/2")
·	000 0001	-	$(1/4 \text{ NPT} \times 1/8 \text{ NPT})$		854-0007	8	Washer, Lock - ET (#8)
6	505-0098	1	Nipple, Pipe - Close	21	800-008	4	Screw, Cap - Hex Head
·	300 0030	-	(1/8 NPT x 3/4")				$(1/4-20 \times 1-1/4")$
7	505-0059	1	Tee, Pipe (1/8 NPT)	22	870-0212	4	Nut, Self-locking - Hex (1/4-20)
8	502-0054	2	Elbow, Pipe - Street,		333-0224	2	Bracket, Support - Pressure Swit
· ·	302 0034	-	90 Degree (1/8 NPT)	24	504-0003	2	Cock, Drain
9	503-0398	8	Clamp, Hose	25	•••		Heater, Electrical - Coolant
10	503-0249	AR	Hose, Rubber - Bulk (1"ID x		333-0143	2	4000 Watt, 208 VAC - 1 Phase
10	000 0240	711	1-3/8"OD) [Sold in Multi Foot		333-0164	2	4000 Watt, 208 VAC - 3 Phase
			lengths, order as required		333-0138	2	4000 Watt, 240 VAC - 1 Phase
11	505-0759	7	Adapter, Hose to Pipe		333-0190	2	4000 Watt, 240 VAC - 3 Phase
12	130-3200	2	Adapter, Hose with Flange		333-0150	2	4000 Watt, 277 VAC - 1 Phase
12	130 3200	~	(Used on some applications)		333-0183	2	4000 Watt, 380 VAC - 1 Phase
13	505-0324	1	Nipple, Pipe - Half		333-0174	2	4000 Watt, 380 VAC - 3 Phase
13	303 0324	1	(3/4 NPT × 2")		333-0161	2	4000 Watt, 480 VAC - 1 Phase
1.4	505-0132	1	Elbow, Pipe - Street,		333-0144	2	4000 Watt, 480 VAC - 3 Phase
14	303-0132	1	90 Degree (3/4 NPT)	26		8	Screw, Self-locking - Hex Head
15	505-0438	1	Nipple, Pipe (3/4 NPT × 8")			_	$(5/16-18 \times 1-1/4")$
16	331-0027	12	Clamp, Cable	27	850-0045	8	Washer, Lock - Spring (5/16")
17	331-0021	12	Terminals	28	862-0015	8	Nut, Hex (5/16-18)
Li	323-0957	4	Nut, Wire	29	130-1191	4	Bracket, Mounting
			Lug, Terminsl - Ring (#10)	30	100 1101	•	Contactor
	332-0014	8 8	Lug, Terminal - Ring (#8)	50	307-1460	2	230 VAC, 3 Pole
10	332-0149	0	Switch, Thermostatic		307-1164	2	460 VAC, 3 Pole
18	200 0400	2	100° - 120° Fahrenheit		001 #IVT	~	,
	309-0490	2 2	120° - 140° Fahrenheit				**
	309-0253	4	170 - 140 Lamenne if				

Dual Engine Coolant Heaters (Watlow Type)



Dual Engine Coolant Heaters (Watlow Type)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		REF	Hose Assembly - Oil Pressure				Without Pressure Switch
-			(Select as required)		333-0413-09	2	120V, 4000 Watt
	501-0537-03	2	32" Lg		333-0413-08	2	208V, 4000 Watt
	501-0537-07	2	50" Lg		333-0413-07	2	240V, 4000 Watt
	501-0537-26	2	60" Lg		333-0413-10	2	480V, 4000 Watt
2	502-1043-01	4	Elbow, Pipe - Male, 90 DEG				Attaching Parts for Heater
3	503-1603	8	Clamp, Hose		800-0222	4	Screw, Cap - Hex Head
4	503-1602	4	Hose, Rubber				(1/4-20 x 3/4")
5	130-3339	1	Tube, Water		850-0101	4	Washer, Lock - Spring
6	130-3340	1	Tube, Water				(1/4")
7	503-1603	6	Clamp, Hose		402-0608	4	Isolator, Vibration
8		2	Hose, Rubber (CEC# 200517)		402-0609	4	Isolator, Vibration
9		1	Tube, Water (CEC# 3056251)		504-0003	2	Cock, Drain (1/4 NPT)
10		1	Hose, Rubber (CEC# 3009805)	18	130-3189	2	Bracket, Mounting - Heater
11		2	Nipple, Pipe - Half				Attaching Parts for Bracket
			(CEC# 153409)		800-0210	8	Screw, Cap - Hex Head
12		1	Tee, Pipe (CEC# 3056256)				$(3/8-16 \times 1-1/4")$
13		1	Nipple, Pipe (CEC# 5912C)		850-0103	8	Washer, Lock - Spring
14		1	Elbow, Pipe - Street - 90°				(3/8")
			(CEC# 5906C)		871-0028	8	Nut, Hex - Brass (3/8-16)
15		1	Elbow, Pipe - Street - 90°	19		2	Switch, Control - Heater
			(CEC# 3056257) (Not used all				(Includes Contactor,
			Installations)			_	Ground Lug and Box)
16		REF	Heater, Electrical - Coolant	20		1	Contactor (50 AMP, 3 Pole,
			(Includes Thermostat, Drain				SPST, 120 VAC Coil)
			Cock, Mounting Nuts and may				[Wat# 198-0-20-3]
			or may not include pressure	21		1	Lug. Ground [Wat# 191-16-6-1]
			switch)	22		1	Box, Electrical
			With Pressure Switch			•	[Wat# 303-62-29-29]
	333-0389-06	2	120V, 4000 Watt	23		2	Bracket, Mounting - Box
		2	208V, 4000 Watt			_	Attaching Parts for Brackets
	333-0389-02	2	240V, 4000 Watt		800-0222	8	Screw, Cap - Hex Head (1/4-20 x 3/4")
	333-0389-04	2	480V, 4000 Watt		050-0101		Washer, Lock - Spring (1/4")
					850-0101	8 8	
					862-0031	0	Nut, Hex (1/4-20)

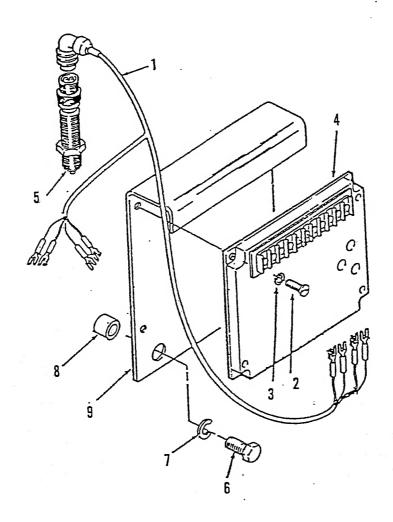
NOTES:

(CEC#) Numbers in Parens are Cummins Engine Company Identification.
 [WAT#] Numbers in Brackets are Watlow Industries Inc. Identification; Manufacturers of Heaters and Controls.

USA OFFICE

Watlow Industries Inc. Div. of Watlow Electric Co. Hannibal, Mo.

Electric Governor

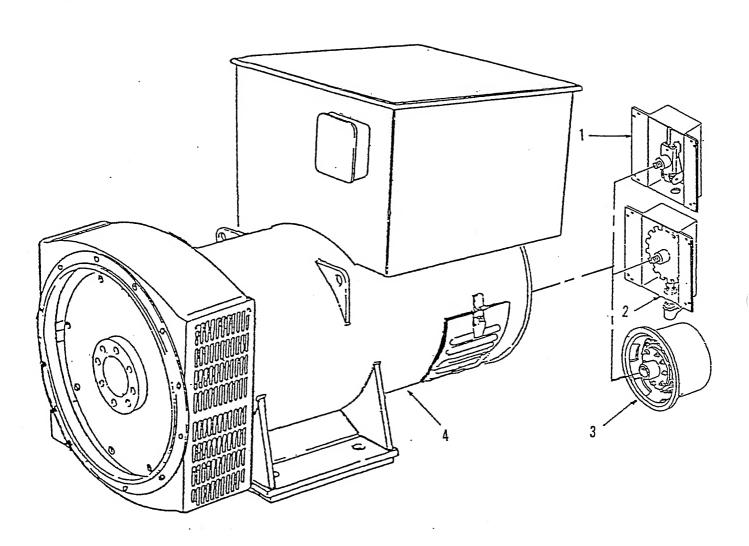


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338-1777	1	Harness, Wiring	5	151-0411	1	Pickup, Magnetic
	813-0103	4	Screw, Machine - Round Head (#10-32 x 3/4")	6	800-0151	2	Screw, Cap - Hex Head (3/4-10 x 1")
3	870-0131	4	Nut, Self-locking, Hex (#10-32)	7 8	850-0079 370-4040	2 2	Washer, Lock - Spring (3/4") Spacer, Sleeve
4	151-0682	1	Controller, Governor	9	150-2007	1	Bracket, Mounting

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ROTOR SECTION -	SAE 0 / SAE 18, F	rame 6	3	3 5
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OVERSPEED SWITCH				4 .
PERMANENT MAGNET	EXCITER			4.2

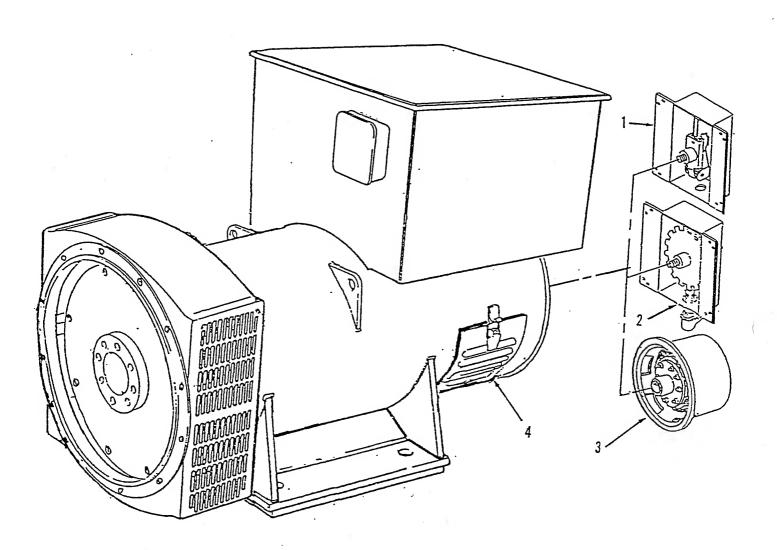


Generator Spec A

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		1	Module, Overspeed Switch (See Separate Page for Parts) Attaching Parts	4	Note 1		Generator - Frame 6 (See Separate pages for Parts) Attaching Parts
	821-2045	4	Screw, Self-locking - Hex		900 0579		Generator to Chassis
2		1	Hd (M8 x 1.25 x 16mm) Module, Overspeed Sensor		800-0578	4	Screw, Cap - Hex Head (1 1/4-7 x 3-1/2")
		-	(See Separate Page for Parts) Attaching Parts		850-0092 526-0093	4 4	Washer, Lock - Spring (1-1/4") Washer, Flat (1-1/4")
	821-2045	4	Screw, Self-locking - Hex Hd (M8 x 1.25 x 16mm)		862-0017	4	Nut, Hex (1 1/4-7) Adapter to Flywheel Housing
3		1	Module, Perm. Magnet Exciter (See Separate Page for Parts)		800-0576	16	Screw, Cap - Hex Head, Gr 8 (1/2-13 x 3/4")
			Attaching Parts		850-0060	16	Washer, Lock - Spring (1/2")
	249-0298	4	Screw, Cap - Hex Head				Drive Disc to Flywheel
			(M8 × 16mm)		800-0530	6	Screw, Cap - Hex Head, Gr 8
	249-0218	4	Washer, Lock (M8)				(5/8-11 × 1-1/4")
	249-0315	4	Clamp, Retaining				

Note 1: For Replacement Generator please supply the complete Gen Set nameplate and Generator nameplate data.

Generator Begin Spec B

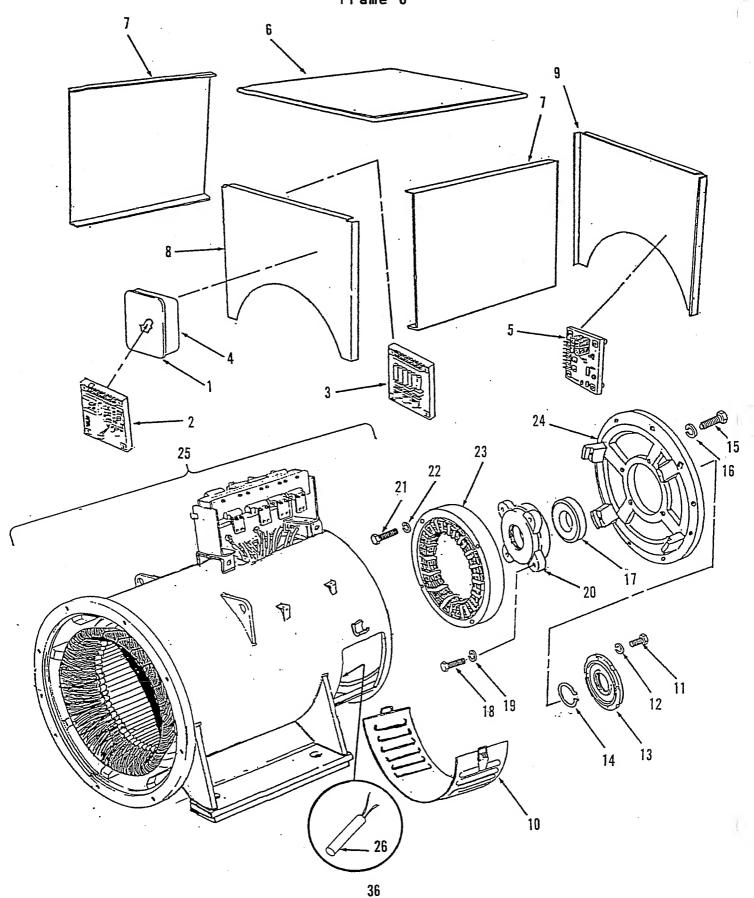


Generator Begin Spec B

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1		1	Module, Overspeed Switch (See Separate Page for Parts) Attaching Parts	4	Note 1		Generator - Frame 6 (See Separate pages for Parts) Attaching Parts
	821-2045	4	Screw, Self-locking - Hex				Generator to Chassis
			Hd (M8 \times 1.25 \times 16mm)		800-0273	4	Screw, Cap - Hex Head
2		1	Module, Overspeed Sensor				$(1 \ 1/4-7 \times 4")$
			(See Separate Page for Parts)		850-0092	4	Washer, Lock - Spring (1-1/4")
			Attaching Parts		526-0093	4	Washer, Flat (1-1/4")
	821-2045	4	Screw, Self-locking - Hex Hd (M8 x 1.25 x 16mm)		862-0017	4	Nut, Hex (1 1/4-7) Adapter to Flywheel Housing
3		1	Module, Perm. Magnet Exciter (See Separate Page for Parts)		800-0576	16	Screw, Cap - Hex Head, Gr 8 (1/2-13 × 3/4")
			Attaching Parts		850-0060	16	Washer, Lock - Spring (1/2")
	249-0298	4	Screw, Cap - Hex Head				Drive Disc to Flywheel
			(M8 × 16mm)		800-0530	6	Screw, Cap - Hex Head, Gr 8
	249-0218	4	Washer, Lock (M8)				$(5/8-11 \times 1-1/4")$
	249-0315	4	Clamp, Retaining				•

Note 1: For Replacement Generator please supply the complete Gen Set nameplate and Generator nameplate data.

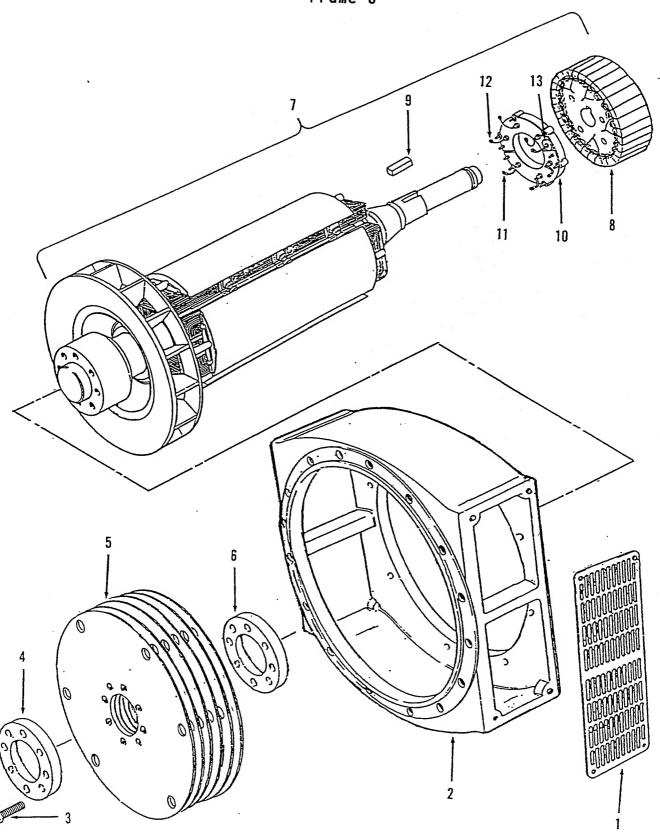
Generator Stator Section Frame 6



Generator Stator Section Frame 6

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	249~0631	1	Lid	11	249-0243	4	Screw, Cap - Hex Head
-	2.0 0000		Attaching Parts				(M10 × 30mm)
	249-0304	4	Screw, Captive	12	249-0202	4	Washer, Lock - Spring (M10)
2			Regulator, Voltage	13	249-0510	1	Cap, Bearing - Outer
_	305-0770	1	Standard 1 Phase u/w PMG	14	249-0447	1	Circlip
	305-0778	ī	3 Phase (Used with	15	249-0204	8	Screw, Cap - Hex Head
	•••	_	PMG Exciter & 3 Phase				$(M12 \times 40mm)$
			Sensing Module)	16	249-0205	8	Washer, Lock - Spring (M12)
	305-0803	1	Manua 1	17	249-0448	1	Bearing, Ball
	000 0000	_	Attaching Parts	18	249-0245	4	Screw, Cap - Hex Head
	249-0398	4	Pillar, Threaded				(M10 × 50mm)
3	249-0564	i	Module, 3 Phase Sensing	19	249-0202	4	Washer, Lock - Spring (M10)
J	243 0004	-	Attaching Parts	20	249-0509	1	Cap, Bearing - Inner
	249-0398	4	Pillar, Threaded	21	249-0445	6	Screw, Cap - Hex Head
4	249-0395	i	Box				(M6 x 85mm)
5	300-3209-02	ī	Module, Frequency Detection	22	249-0212	6	Washer, Lock - Spring (M6)
Ŭ	000 0200 02	-	Attaching Parts	23	249-0470	1	Stator, Exciter
	249-0295	4	Screw, Cap - Hex Head	24	249-0527	1	Bracket, End
	245 0250	•	(M5 × 35mm)	25	NFS	1	Stator, Generator (Includes
	249-0288	4	Washer, Plastic (M5)				Terminal Studs and Links)
	249-0287	4	Nut, Hex - Nylon (M5)				Attaching Parts Stator
6	NFS	1	Lid -				to Adapter
7	NFS	2	Panel, Side		249-0204	8	Screw, Cap - Hex Head
8	NFS	1	Panel, Front				$(M12 \times 40mm)$
9	NFS	1	Panel, Rear		249-0205	8	Washer, Lock - Spring (M12)
10	249-0513	2	Grille, Inlet - Air	26			Heater, Electrical - Replacement
10	240 0010	-			249-0621	1	70 Watt, 120 VAC
			*.		249-0622	1	70 Watt, 240 VAC

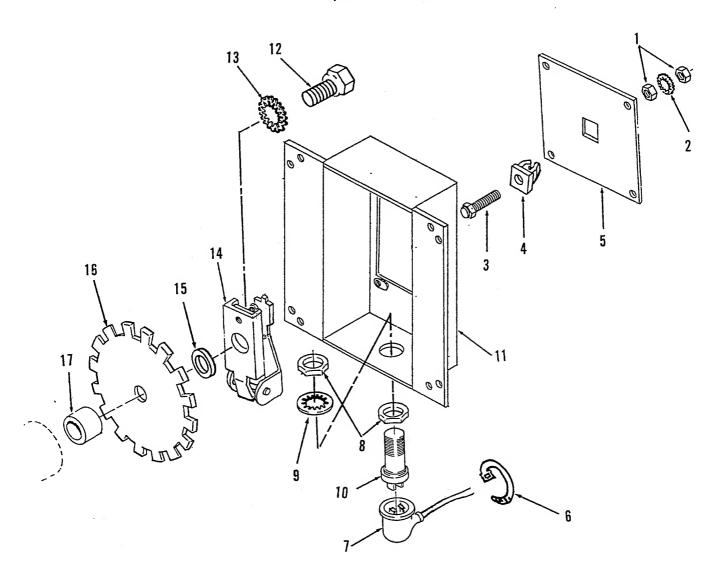
Generator Rotor Section SAE 0/ SAE 18 Frame 6



Generator Rotor Section SAE 0/ SAE 18 Frame 6

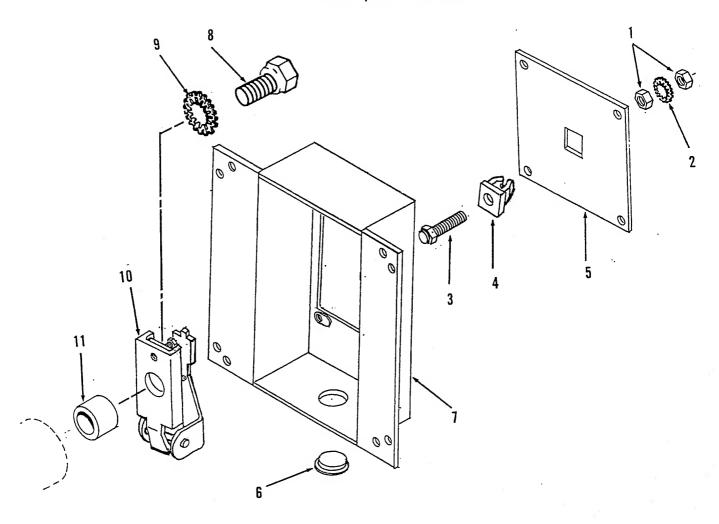
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	249-0534	2	Screen, Air - Adapter Attaching Parts	7	NFS	1	Rotor, Generator (Includes Exciter, Key, and Rectifier
	249-0294	12	Screw, Cap - Hex Head				Assemblies)
			$(M5 \times 12mm)$	8	249-0512	1	Rotor, Exciter (Does Not
	249-0307	12	Washer, Lock - Spring (M5)				Include Rectifier Assy)
	249-0365	12	Washer, Flat (M5)	9	249-0271	1	Key
2	249-0533	1	Adapter, Generator SAE 0	10	249-0237	1	Rectifier Assy
3	249-0437	8	Screw, Cap - Hex Head			-	(Includes Diodes)
			$(M20 \times 75 mm)$	11	249-0239	3	Diode, Forward Polarity
4	249-0230	1	Plate, Pressure	12	249-0238	3	Diode, Reverse Polarity
5	249-0276	6	Disc, Drive SAE 18	13	249-0240	. 1	Varister
6	249-0277	1	Spacer			•	74, 1000

Generator Overspeed Sensor



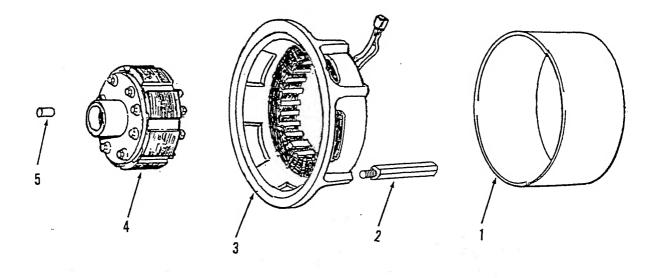
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
. 1	862-0001	2	Nut, Hex (1/4-20)	9	854-0031	1	Washer, Lock - IT (3/4")
2	853-0013	1	Washer, Lock - EIT (1/4")	10	150-1406	1	Sensor, Speed
3	150-0723	1	Point, Overspeed	11	150-2207	1	Cover, Overspeed Switch
4	870-0250	1	Nut, Insulated	12	718-1058	1	Screw, Cap - Hex Head
5	150-2206	1	Plate, Mounting				$(M10 \times 1.5 \times 45 mm)$
-	821-0005	4	Screw, Self-locking - Hex	13	856-0010	1	Washer, Lock - EIT (3/8")
	•••		$(#10-32 \times 1/2")$	14	150-0956	1	Switch, Overspeed
6	332-1445	5	Tie, Cable	15	370-4031	1	Spacer, Sleeve
7	338-2189-02	1	Harness, Wiring	16	150-2204	1	Wheel - Speed Sensor
8	868-0011	2	Nut, Jam - Hex (3/4-16)	17	370-4032	1	Spacer, Sleeve

Generator Overspeed Switch



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	862-0001	2	Nut, Hex (1/4-20)	6	517-0136	1	Plug, Plastic
2	853-001.3	1	Washer, Lock - EIT (1/4")	7	150-2207	1	Cover, Overspeed Switch
3	150-0723	1	Point, Overspeed	8	718-1058	1	Screw, Cap - Hex Head
4	870-0250	1	Nut, Insulated				$(M10 \times 1.5 \times 45mm)$
5	150-2206	1	Plate, Mounting	9	856-0010	1	Washer, Lock - EIT (3/8")
	821-0005	4	Screw, Self-locking - Hex	10	150-0956	1	Switch, Overspeed
			(#10-32 × 1/2")	11	370-4032	1	Spacer, Sleeve

Generator Permanent Magnet Exciter



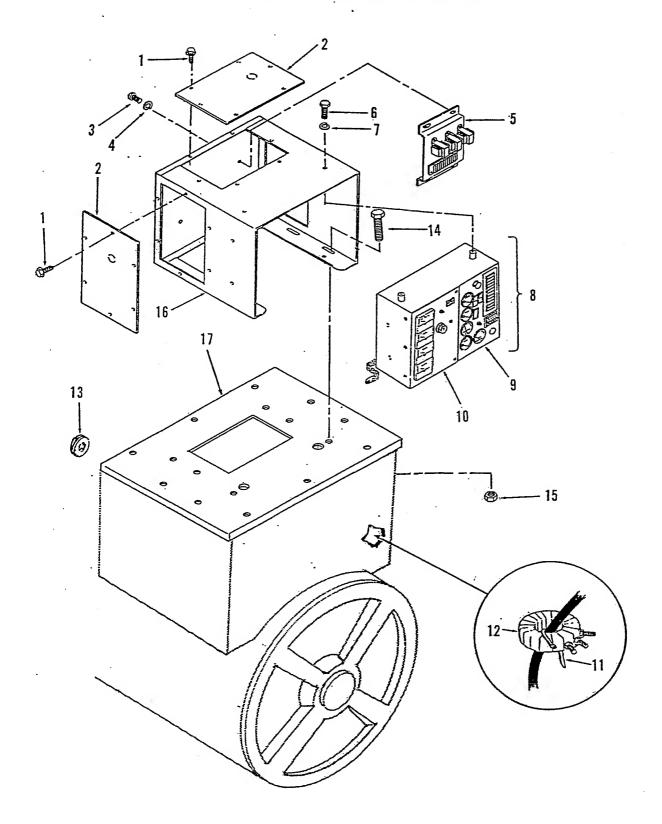
REF NO:	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	249-0497	1	Cover	4			Rotor, Exciter
-	210 0101	_	Attaching Parts for Cover		249-0427	1	Frame 2, 3, 4 Generators
	249-0294	3	Screw, Cap - Hex Head	•	249-0644	1	Frame 5, 6, 7 Generators
	240 020 1	•	(M5 × 12mm)				Attaching Parts for Rotor
	249-0307	3	Washer, Lock (M5)				Bolt - Select as Required
2	249-0496	3	Pillar, Threaded		249-0399	1	Frame 2, 3, 4 Generators
3	249-0426	1	Stator, Exciter with Frame		249-0495	1	Frame 5, 6, 7 Generators
•	210 0.20	_			249-0202	1	Washer, Lock (M10)
				5	249-0313	1	Pin, Dowel

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Generator Set Control (With Housing Enclosure)



Generator Set Control (With Housing Enclosure)

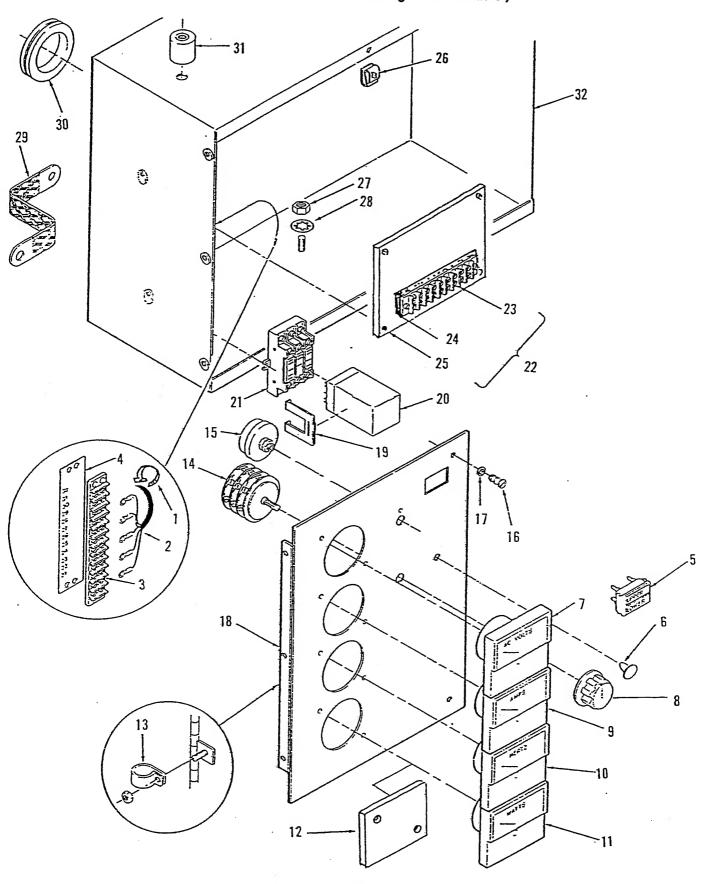
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	821-0005	18	Screw, Self-locking - Hex (#10-32 x 1/2")	12			Transformer, Current - Recon- nectible
2	NFS	3	Panel, Box - Control		302-1794-09	3	500/1000:5 Ratio; 750kW
3	812-0156	4	Screw, Machine - Round Head				Voltage Code H.
			$(1/4-20 \times 1/2")$		302-1794-10	3	600/1200:5 Ratio; 900kW
4	850-0040	4	Washer, lock - Spring (1/4")				Voltage Code H.
5	NFS	1	Transformer Assy, Potential (See Separate Page for Components)		302-1794-11	3	750/1500:5 Ratio; 800kW Voltage Code Y 480VAC Only; 900kW Voltage Code K 480VAC
6	800-0051	4	Screw, Cap - Hex Head (5/16-18 x 1/2")		302-1794-12	3	Only. 1000/2000:5 Ratio; 800kW
7	850-0045	4	Washer, Lock - Spring (5/16")		302 1734 IE	3	Voltage Code Y 380VAC Only.
8	NFS	1	Control, Set (See item 9 & 10 for Components)		302-1794-13	3	1500/3000:5 Ratio; 620kW Voltage Code Y, 750kW Volt-
9	NFS	1	Control, Engine (See Separate Page for Components)				age Code K, 800kW Voltage Code K 208VAC Only.
10	NFS	1	Control, Generator (See Separate Page for Components)		302-1794-14	3	2000/4000:5 Ratio; 900kW Voltage Code K.
11	332-0941	6	Tie, Cable	13	508-0051	1	Grommet
				14	870-0212	6	Nut, Self-locking - Hex
				15	821-0018	6	Screw, Self-locking - Hex Head (1/4-20 x 5/8")
				16	NFS	1	Housing, Control
				17	NFS		Adapter, Housing to Terminal

Engine Control Components (Sets with Housing Enclosure) _15 -13 .26 27, -25

Engine Control Components (Sets with Housing Enclosure)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	815-0544	24	Screw, Machine – Round Head With IT Lock Washer	17	322-0369-02	12	Lamp, Incandescent - 1/3 Watt 28 VDC
			(#6-32 × 1/2")	18	323-1310	1	Housing, 13 Pin (J3)
2	300-2899	1	Board, Time Delay,		323-1302	13	Contact, Pin
			Start/Stop - 24 VDC (A15)	19	322-0017	1	Lamp, Incandescent - 28 VDC
3			Board, Magnetic Sensor,			_	(DS11)
			Start Disconnect/Over Speed	20	322-0361	1	Holder, Lamp
		_	Sensor (A16)	21	517-0131	1	Plug, Button
	300-2903	1	Standard -	22	303-0280	1	Potentiometer (R11)
	300-2904	1	Precision	23	308-0785	1	Switch, Push (S11)
4	300-2906	1	Board, Over-Under Voltage	24	308-0784	1	Switch, Push (S12)
_			Sensor - 24 VDC (A17)	26	301-6257	1	Cover
5	300-2856	1	Board, Relay - 24 VDC (A13)	27	193-0250	3	Resistor, Gauge (R12)
6	300-2863	1	Board, Relay - 24 VDC (A14)	28	193-0352	1	Gauge, Pressure - Oil (M11)
7			Board, Engine Monitor (A11) (Includes Fuses and	29	193-0351	1	Gauge, Temperature - Water (M12)
			Connectors)	30	302-1790	1	Ammeter (M13)
	300-2808	1	24 VDC, 2 Light	31	302-0885	1	Meter, Totalizing - Time
	300-2812	1	24 VDC, 12 Light				(M14)
8	321-0270	2	Fuse, Cartridge - 20 Amp (F1, F2)		815-0385	2	Screw, Machine - Round Head (#6-31 x 1/2")
9	321-0231	1	Fuse, Cartridge - 15 Amp (F3)		870-0183	2	Nut, Hex with ET Lockwasher (#6-32)
10	321-0094	2	Fuse, Cartridge - 5 Amp (F4, F5)	32	193-0330	1	Gauge, Temperature - Oil (M15)
11	323-1305	1	Connector, 8 Pin (P1)	33	302-1873-01	1	Tachometer (M16)
12	323-1303	1	Connector, 6 Pin (P2)	34	517-0221	1	Plug, Button
13	323-1309	1	Connector, 13 Pin (P3)	35	332-0052	1	Clamp, Loop
14	323-1307	1	Connector, 12 Pin (P4)		870-0131	1	Nut, Hex with ET Lockwasher
15	NFS	1	Bracket, Mounting				$(#10-32 \times 1/2")$
	821-0004	4	Screw, Self-locking - Hex Hd	36	NFS		Door, Control
			(#10-32 × 5/16")	37	338-1817	- 1	Harness, Wiring - DC Meter
16			Module, Indicator - Fault				(Includes Connector & Pins)
			(Includes replaceable lamps,	38	323-1308	1	Housing, 12 Pin (J4)
			Harness with connector		323-1302	12	Contact, Pin
			housing & contact pins)(A12)	39	338-2170	1	Harness, Wiring - Control to
	322-0358-02	1	24 VDC, 2 Light				Engine (Includes Connectors
	322-0360-02	1	24 VDC, 12 Light				and Pins)
	815-0385	2	Screw, Machine - Round Head	40	323-1304	1	Housing, 6 Pin
			$(#6-32 \times 1/2")$		323-1200	6	Contact, Pin
	870-0183	2	Nut, Self-locking - Hex	41	323-1306	1	Housing, 8 Pin
			(#6-32)		323-1200	8	Contact, Pin

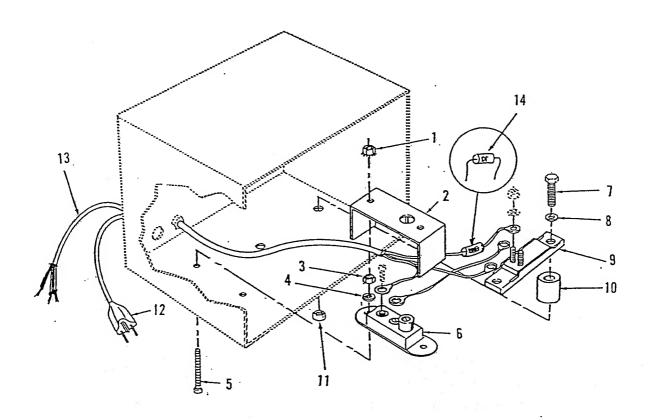
Generator Control Components (Sets with Housing Enclosure)



Generator Control Components (Sets with Housing Enclosure)

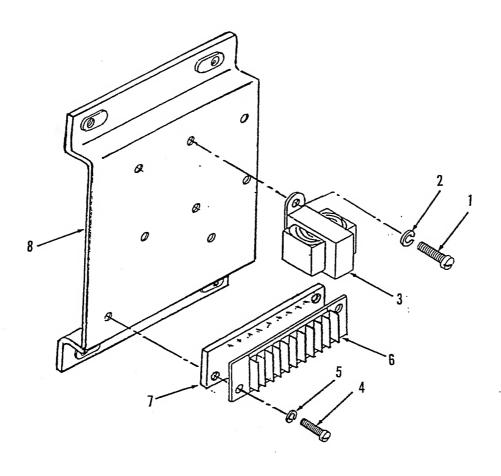
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	332-1445	2	Tie, Cable Harness, Wiring	13	332-0052 870-0131	1	Clamp, Loop Nut, Self-locking - Hex with
	338-1818	1	Control with Meters (Includes Terminal Block)	14	308-0284	1	ET Lock Washer (#10-32) Switch, Rotary (S21)
	338-1853	1	Control without Meters	15	303-0261	1	Rheostat (R21)
	812-0065	2	Screw, Machine - Round Head		406-0334	2	Clip, Fastener
	012 0000	-	(#6-32 × 5/8")	17	406-0333	2	Stud, Fastener
3	332-0607	1	Block, Terminal (TB1)	18		1	Door, Control
4	332-2723	ī	Strip, Marker		821-0004	3	Screw, Self-locking - Hex
5	322-0363	ĩ	Light, Indicator - Dual				(#10-32 × 5/16")
•	022 0000	-	(DS21, DS22)	19	307-1987	2	Clip, Relay
6	517-0131	1	Plug, Button	20	307-1056	1	Relay, 24 VDC (K21)
7		_	Voltmeter (M21)	21	323-0804	1	Socket, Relay
•	302-1148	1	Dual Scale 0-300/0-600V		815-0544	2	Screw, Machine - Round Head
	302-1753	1	Single Scale 0-750V				with IT Lock Washer
8	303-0032	1	Knob				(#6-32 × 1/2")
9			Ammeter (M22)	22	NFS	1	Terminal Board Asembly
			Single Scale Voltage Code H		812-0065	4	Screw, Machine - Round Head
	302-1732	1	750kW, 0-1000 Amp				(#6-32 × 5/8")
	302-1733	1	900kW, 0-1200 Amp	23	332-0751	1	Block, Terminal
	000 1500	•	Dual Scale Voltage Code Y		812-0066	2	Screw, Machine - Round Head (#6-32 × 3/4")
	302-1799	1	620kW, 0-1500/0-3000 Amp, all voltages, 800kW, volt-	24	332-0853	1	Strip, Marker
			ages 208 & 480 VAC Only.	25	NFS	1	Plate
	302-1800	1	800kW, 0-2000/0-4000 Amp,		406-0332	2	Receptacle, Fastener
	302-1600	7	380 VAC Only.	27		ĩ	Nut, Hex (1/4-20)
			Dual Scale Voltage Code K	28	853-0013	ī	Washer, Lock - ET (1/4")
	302-1799	1	750kW, 0-1500/0-3000 Amp,		337-0049	ī	Strap, Electrical (Ground)
	302 1733		all voltages, 900kW volt-		800-0024	ī	Screw, Cap - Hex Head
			age 480 VAC Only.			_	$(5/16-18 \times 1/2")$
	302-1800	1	900kW, 0-2000/0-4000 Amp,		856-0008	1	Washer, Lock - EIT (5/16")
	002 1000	-	208 & 380 VAC Only.	30		1	Grommet
10	302-1720	1	Meter, Frequency (M23)	31	402-0527	2	Mount, Vibration
11	302 2.23	1	Wattmeter (M24) (See		800-0051	4	Screw, Cap - Hex Head
			Separate page for Components)			_	$(5/16-18 \times 1/2")$
12	NFS	1	Cover, Meter Hole		850-0045	4	Washer, Lock - Spring
	815-0385	2	Screw, Machine - Round Head,				(5/16")
			Black (#6-32 x 1/2")	32	NFS	1	Box, Control
	870-0183	2	Nut, Hex with ET Lockwasher (#6-32)				

Control Heater



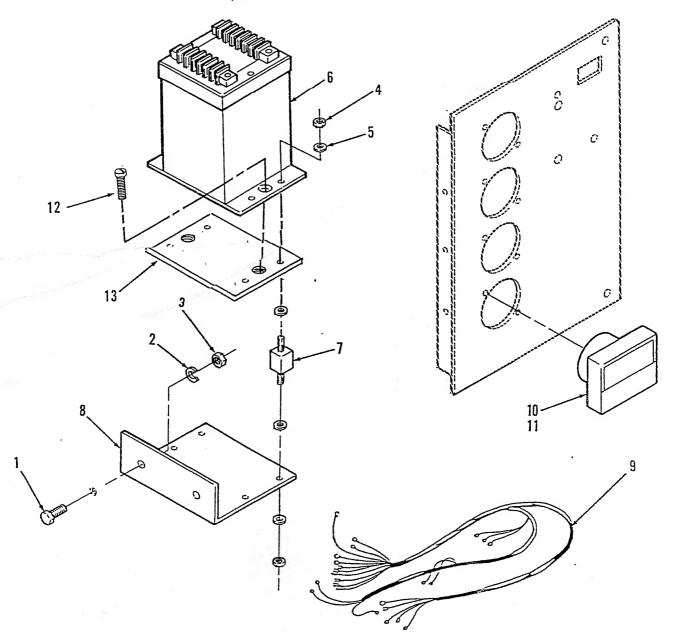
REF	PART NO.	QTY USED	PART DESCRIPTION	REF NO.		QTY USED	PART DESCRIPTION
1	870-0183	2	Nut. Self-locking - Hex (#6-32)	9	333-0151	1	Heater, Electrical
2	301-1886	1	Cover		333-0378	1	240VAC
3	860-0006	1	Nut, Hex (#6-32)	10	130-1107	2	Spacer
4	854-0006	2	Washer, Lock - IT (#6)	11	870-0257	2	Nut, Self-locking - Hex
5	812-0070	2	Screw, Machine - Round Head				(5/16-18)
			$(#6-32 \times 1-1/4")$	12	335-0161	1	Cable, Electrical (120VAC
6	309-0128	1	Thermostat, Adjustable				Application)
7	800-0034	2	Screw, Cap - Hex Head (5/16-18 x 2-1/4")	13	338-2121	1	Harness Wiring with Diode, less plug
8	526-0113	2	Washer, Flat (5/16")				(240VAC Application)
				14	357-0013 .	1	Diode
			• •	15	98-3232	1 .	Decal, Warning - Shock Hazard (Not Illustrated)

Potential Transformer

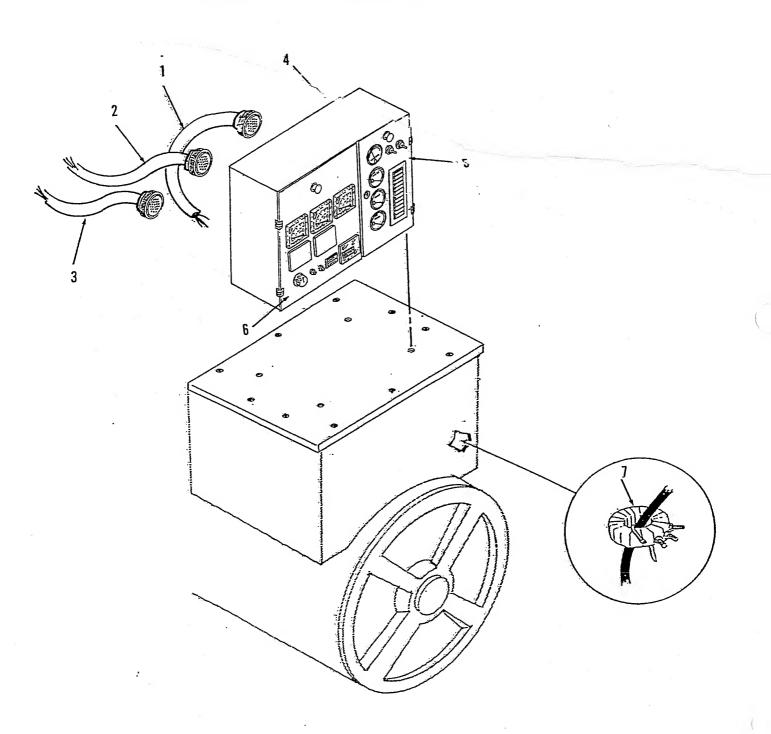


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	812-0079	6	Screw, Machine - Round Head (#8-32 x 1/2")	5 6	850-0025 332-2562	2 1	Washer, Lock - Spring (#8) Block, Terminal (10 Place)
2	850-0025	6	Washer, Lock - Spring (#8)	7	332-2563	1	Strip, Marker
3	315-0642	3	Transformer, Potential	8	NFS	1	Bracket, Mounting
4	812-0077	2	Screw, Machine - Round Head (#8-32 x 3/8")				

Wattmeter (Sets with Housing Enclosure)



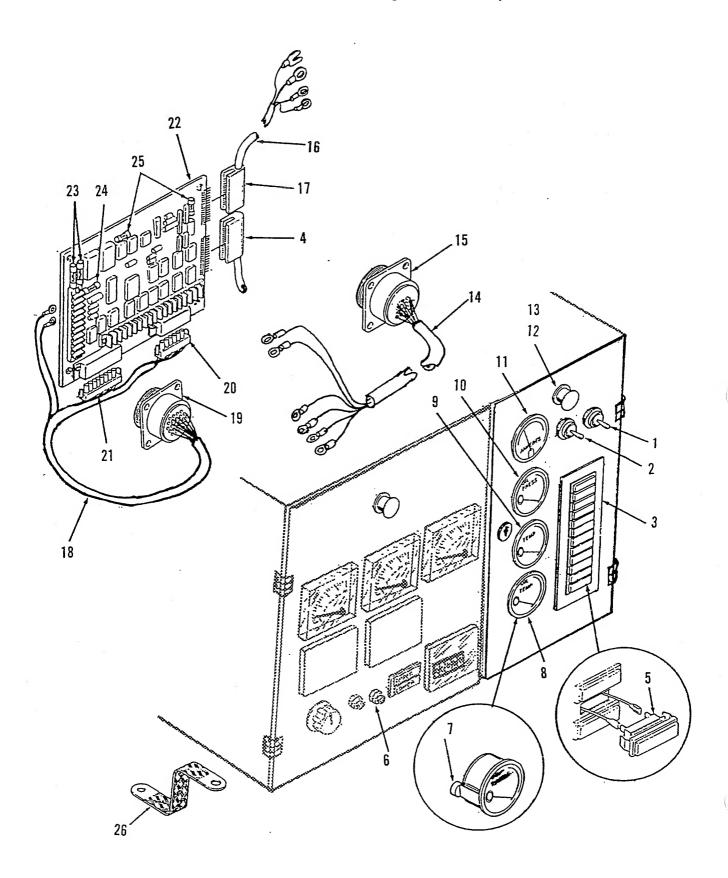
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	821-0017	2	Screw, Cap - Hex Head (5/16-18 x 1/2")	8 9	301-6987 338-1936	1 1	Bracket, Mounting Harness, Wiring
2	850-0045	2	Washer, Lock (5/16)	10	302-1722	1	Wattmeter (Less Dial)
3	862-0014	2	Nut, Hex (5/16-18)	11			Dial, Wattmeter
4	860-0008	8	Nut, Hex (#8-32)		302-1721-16	1	Scale 0-800 kW
5	856-0002	16	Washer, Lock - ET (#8)		302-1721-17	1	Scale 0-1200 kW
6	302-1833-01	1	Transducer, Watt	12	813-0102	2	Screw, Machine - Round Head
7	402-0354	4	Mount, Shock				(#10-32 × 3/8")
				13	319-0030	1	Plate, Support - Transducer



Generator Set Control (Without Housing Enclosure)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			2233				
1	338-2200-01	1	Harness, Wiring - Control to	7			Transformer, Current (Select
			Generator (Includes a				As Applicable)
			connector Housing)		302-1785-01	3	1200:5 Ratio
	323-1135	1	Housing, Connector (J21)		302-1785-02	3	1500:5 Ratio
	323-1193	4	Contact, Pin		302-1785-03	3	1600:5 Ratio
	323-1194	10	Contact, Pin		302-1785-04	3	2000:5 Ratio
2	338-2198-01	1	Harness, Wiring - Control to		302-1785-05	3	2500:5 Ratio
			Governor (Includes a		302-1785-06	3	2000:5 Ratio (380V Only)
			connector housing)		302-1785-07	3	3000:5 Ratio
	323-1135	1	Housing, Connector (J12)		302-1785-08	3	4000:5 Ratio
	323-1193	4	Contact, Pin		302-1785-09	3	5000:5 Ratio
	323-1194	10	Contact, Pin		302-1786-01	3	500/1000:5 Ratio
3	338-2193-01	1	Harness, Wiring - Control to		302-1786-02	3	600/1200:5 Ratio
			Engine Components (Includes		302-1786-03	3	750/1500:5 Ratio
			a connector housing)		302-1786-04	3	800/1600:5 Ratio
	323-1206	1	Housing, Connector (J11)		302-1786-05	3 3	900/1800:5 Ratio
	323-1194	20	Contact, Pin		302-1786-06	3	1000/2000:5 Ratio
4	NFS	1	Control, Set (See item 5 &		302-1786-07	3	1200/2400:5 Ratio
			6 for Components)		302-1786-08	3	250/500:5 Ratio
	i		Attaching Parts for Control		302-1786-09	3	300/600:5 Ratio
	402-0527	4	Mount, Vibration		302-1786-10	3 3	400/800:5 Ratio
	800-0051	8	Screw, Cap - Hex Head		302-1786-11	3	375/750:5 Ratio
			$(5/16-18 \times 1/2")$		302-1786-12	3	75/150:5 Ratio
	850-0045	8	Washer, Lock - Spring		302-1786-13	3	100/200:5 Ratio
			(5/16")		302-1786-14	3	150/300:5 Ratio
5	NFS	1	Control, Engine (See Separate		302-1786-15	3	200/400:5 Ratio
6	NFS	1	Control, Generator (See Sep-		302-1786-16	3	1500/3000:5 Ratio
			arate Page for Components)				

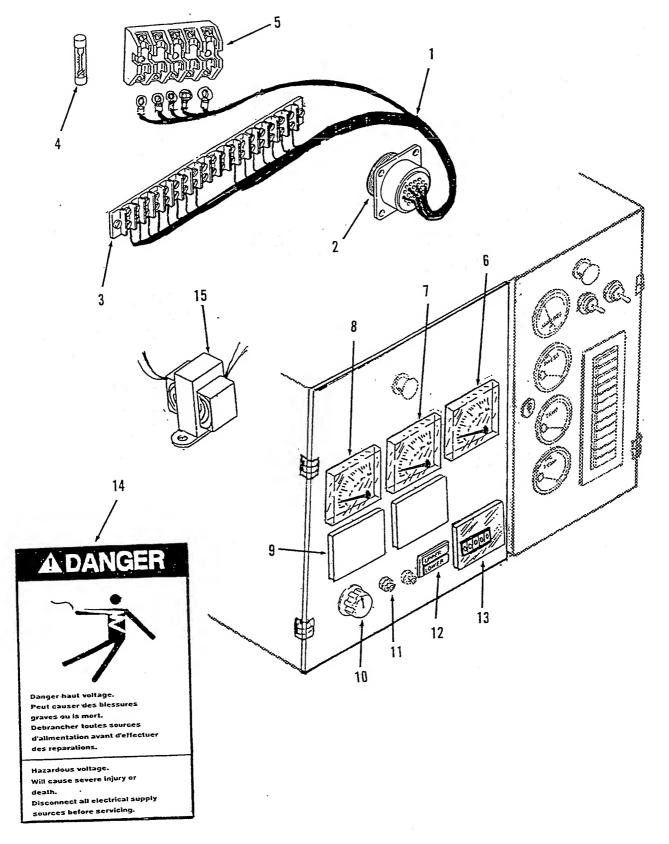
Engine Control Components (Sets without Housing Enclosure)



Engine Control Components (Sets without Housing Enclosure)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.		QTY USED	PART DESCRIPTION
1	308-0625	1	Switch, Push (S12)	15	323-1134 323-1192	1	Housing, Connector (P12)
2	308-0900	1	[Run/Stop/Remote] Switch, Push (S11)		323-1195	4 10	Contact, Socket Contact, Socket
_			[Reset/Panel Light]		323-1190	2	Key
3			Module, Indicator - Fault (Includes Harness with a Connector Housing & Contact	16	338-1817	1	Harness, Wiring - Engine Monitor Board to Meters (Inculdes Connector Housing)
			Pins, Replaceable Lamps)	17	323-1308	1 15	Housing, Connector (J4)
	322-0358-02	1	(A12) 24 VDC, 2 Light	18	323-1302	15	Contact, Pin
	322-0350-02	1	24 VDC, 2 Light 24 VDC, 12 Light	10			Harness, Wiring - Engine to Engine Monitor Board
	522 0500 02	•	Attaching Parts for Module				(Includes Connector Housings,
	815-0385	2	Screw, Machine - Round Head				Terminals and Contacts)
		_	(#6-32 × 1/2")		338-2241-01	1	Control with 2 Light Module
	870-0183	2	Nut, Self-locking - Hex		338-2200-01	1	Control with 12 Light Module
			(#6-32)	19	323-1207	1	Housing, Connector (P11)
4	323-1310	1	Housing, Connector (J3)		323-1195	22	Contact, Socket
	323-1302	13	Contact, Pin		323-1190	1	Key
5	322-0369-02	1	Lamp, Incandescent - 1/3 Watt	20	323-1304	1	Housing, Connector (J2)
			28 VDC		323-1200	6	Contact, Pin
6	303-0289	1	Rheostat - Speed Control	21		1	Housing, Connector (J1)
	150 0050	_	(R23)		323-1200	8	Contact, Pin
7	193-0250	3	Resistor, Gauge (R11,R12,R15)	22			Board, Engine Monitor (A11) (Includes Fuses)
8	193-0330	1	Gauge, Temperature - Oil,		300-2808	1	24 VDC, 2 Light
			12 VDC (M15) or		300-2812	1	24 VDC, 12 Light
	302-1715	1	Tachometer (M16) or	23	321-0270	2	Fuse, Cartridge - 20 Amp
	302-1723	1	Gauge, Blank				(F1, F2)
9	193-0351	1	Gauge, Temperature - Water, 12 VDC (M12)	24	321-0231	1	Fuse, Cartridge - 15 Amp (F3)
10	193-0352	1	Gauge, Pressure - Oil, 12 VDC (M11)	25	321-0094	2	Fuse, Cartridge - 5 Amp (F4, F5)
11	302-1790	1	Ammeter (M13)				Attaching Parts for Module
12	322-0017	1	Lamp, Incandescent - 28 VDC (DS10,DS11)		815-0544	4	Screw, Machine - Round Head With IT Lock Washer
13	322-0361	2	Holder, Lamp				(#6-32 x 1/2")
14			Harness, Wiring - Governor to Speed Control & Tachometer (Includes Connector Housing)	26	337-0049	1	Strap, Electrical - Ground
	338-2279-01	1	Control with 2 Light Module				
	338-2290-01	1	Control with 12 Light Module				

Generator Control Components (Sets without Housing Enclosure)



Generator Control Components (Sets without Housing Enclosure)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.		QTY USED	PART DESCRIPTION
1			Harness, Wiring (Includes		302-1839-09	1	0-300/0-600 Amp
1			Connector and Terminal		302-1839-10	<u>1</u>	0-400/0-800 Amp
			Strip)		302-1839-11	1	0-375/0-750 Amp
	338-2280-01	1	Sets with 12 Lead Generator		302-1839-12	1	0-75/0-150 Amp
	338-2281-01	1	Sets with 6 Lead Generator		302-1839-13	1	0-100/0-200 Amp
2	323-1134	1	Housing, Connector (P21)		302-1839-14	1	0-150/0-300 Amp
-	323-1192	4	Contact, Socket		302-1839-15	1	0-200/0-400 Amp
	323-1195	10	Contact, Socket		302-1839-16	1	0-1500/0-3000 Amp
	323-1190	1	Key		302-1839-17	1	0-2000/0-4000 Amp
3		1	Terminal, Strip (18 Place)		302-1840-01	1	0-1200 Amp
4	321-0293	5	Fuse F1 thru F5		302-1840-02	1	0-1500 Amp
5	321-0294	1	Holder, Fuse		302-1840-03	1	0-1600 Amp
6	302-1842	ī	Meter, Frequency (M23)		302-1840-04	1	0-2000 Amp
7	302-1841-03	1	Voltmeter (M21)		302-1840-05	1	0-2500 Amp
8			Ammeter (M22)		302-1840-07	1	0-3000 Amp
-			Dual Scale		302-1840-08	1	0-4000 Amp
	302-1839-01	1	0-500/0-1000 Amp		302-1840-09	1	0-5000 Amp
	302-1839-02	1	0-600/0-1200 Amp	9	302-1849	2	Meter, Blank
	302-1839-03	1	0-750/0-1500 Amp	10	308-0883	1	Switch, Rotary (S21)
	302-1839-04	1	0-800/0-1600 Amp	11	303-0287	1	Rheostat (R21)
	302-1839-05	1	0-900/0-1800 Amp	12	322-0363	1	Light, Indicator - Dual
	302-1839-06	1	0-1000/0-2000 Amp				(DS21, DS22)
	302-1839-07	1	0-1200/0-2400 Amp	13	302-1850	1	Meter, Time Totalizing (M14)
	302-1839-08	1	0-250/0-500 Amp	14	98-5724	2	Decal (Warning)
		-cont-	· · · · · · · · · · · · · · · · · · ·	15	315-0664	3	Transformer, Potential (T21 - T23)

HARDWARE IDENTIFICATION

Illustrated hardware items are only for identification purposes. All hardware items listed throughout this parts catalog are steel SAE grade five (5) or lower (zinc plated with clear chromate dip) unless parts description indicates differently. All dimensions are in inches.

WASHER TYPES







INTERNAL TOOTH LOCK (IT)



EXTERNAL-INTERNAL TOOTH LOCK (EIT)



COUNTERSUNK EXTERNAL TOOTH LOCK



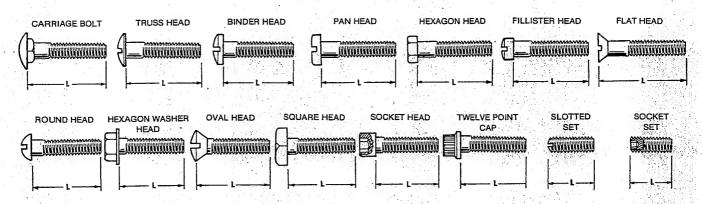
SPRING



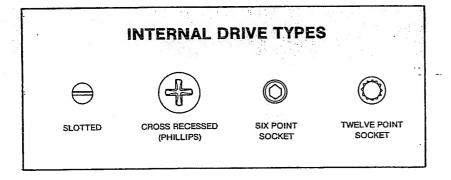
*FLAT

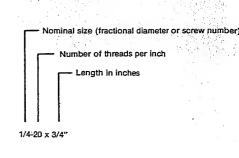
 Flat washer dimensions given are: Inside Diameter (ID), Outside Diameter (OD) and Thickness (Thk).

BOLT AND SCREW TYPES



L - Measure length between these points.





NUT TYPES







WING



FULL HEXAGON

JAM HEXAGON

HEXAGON WASHER

SQUARE

ACORN



